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RB DB3182-19
Job Sheet 200026



Part No: RB DB3182-19

Job Qty: 1 pcs *MLL*

Part Name: Main Transmission Drain Tool Quill Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/6/19

Job Tracking No:

Due Date: 9/30/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG RB DB3182 Rev F IPP Rev. A 19.05.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	9/30/19		0.00	0.20	Small Fab - 1		<i>MLL</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	9/30/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40	DAS 81	OCT 07 2019
							QC 5 - 61	9-89	
							QC 5 - 81		



Container No: S219865



Part: RB DB3182-19

Job No: 200026

Serial No/Batch: S219865

Revision: F

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Date: 10/04/19

Plex 9/6/19 8:31 AM Dart.Renwick.Jennifer

130 Packaging 3-1 - Stock - B4B 1 pcs

9/30/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

DAG

140 QC 21 - SA

1 pcs

9/30/19

0.00 0.00

QC 21 - SA - 21

21

QC 21 - SA - 70

9-89

OCT 07 2019

QC 21 - SA - 53

Part Op 110 - 1-Cut RBE703A95-0505-00-17 as per drawing sheet 7. 2-Cut RBE703A95-0505-00-15 as per drawing sheet 6. 3-Descriptions: Assemble and pack as per drawing.

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2044T45	Tube, Plastic .79" Id X 4'	.6580 Ea (.658 ea)	110-Small Fab - 1	5192120
2044T65	End Cap, Red Rnd .79" I.D.	122 Ea (2 ea)	110-Small Fab - 1	589674
PAD210	Foam Ø1 X 1 replace item 1887T48	.0130 sf (.013 ea)	110-Small Fab - 1	3021250
RB DB3182-21	Quill Assembly	61 pcs (1 ea)	110-Small Fab - 1	5219736

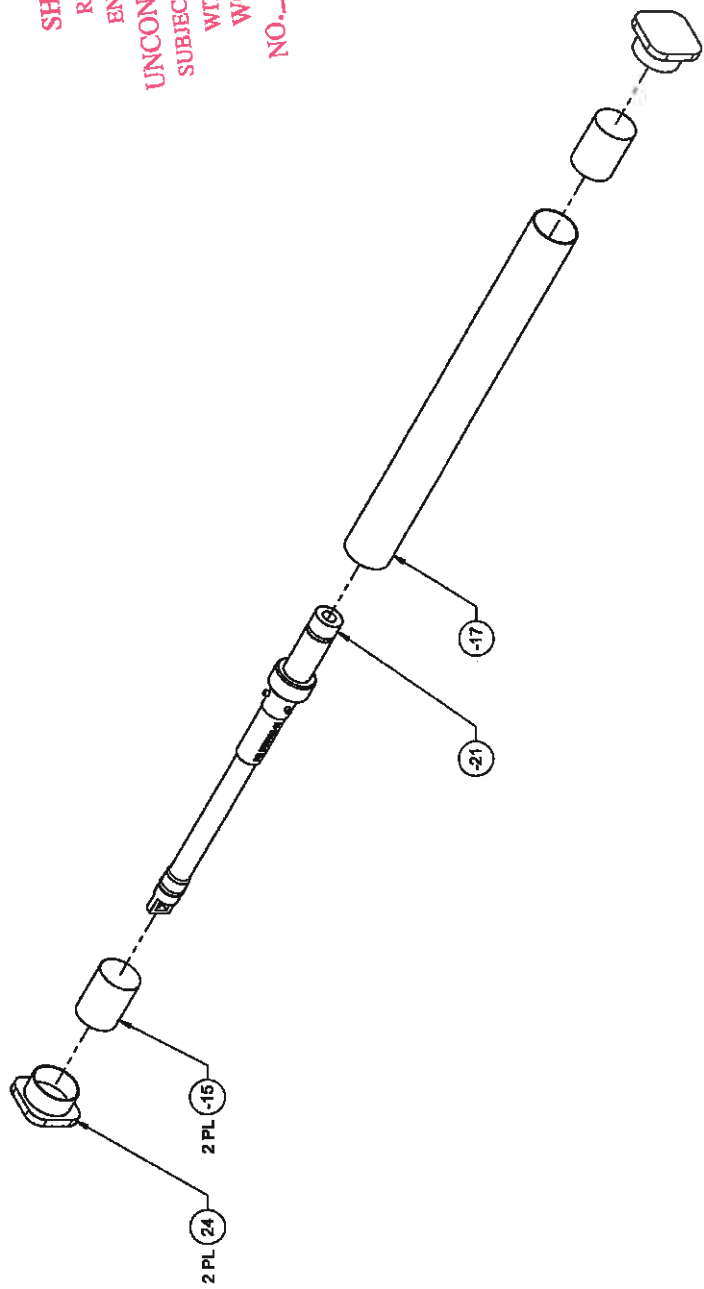
12274

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	2044T45	1	7	0
	2044T65	2	50	0
	PAD210	0	9	0
	RB DB3182-21	1	0	0
Part Specifications				
Specifications could not be found.				

Plex 9/6/19 8:31 AM Dart.Renwick.Jennifer

8 7 6 5 4 3 2 1

ITEM #	QTY	PART #	PART TITLE
-15	2	RB DB3182-15	FOAM
-17	1	RB DB3182-17	TUBE
-21	1	RB DB3182-21	QUILL ASSEMBLY
24	2	McMaster#2044T65 OR EQUIV.	VINYL END CAP FOR 0.78" ID. SHIPPING TUBE



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WITHOUT NOTICE
WORK ORDER
NO. 20026

RB DB3182-19 MAIN TRANSMISSION DRAIN TOOL QUILL ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1"$
XXX = $\pm 0.01"$ / $\pm 0.5"$
XXXX = $\pm 0.005"$ / $\pm 0.1"$
XXXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ASSEMBLY AS SHOWN

DESIGN	KPT	RB DB3182	TOOL PART #	DART AEROSPACE LTD	REV. F
DRAWN	KPT			HAWTHESBURY, ONTARIO, CANADA	
CHECKED	MJB				
MFG. APPR.	JPC				
APPROVED	WHP				
DATE	3/7/2019				
TITLE			MAIN TRANSMISSION DRAIN TOOL		
SHEET 2 OF 8			SCALE NTS		
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